



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

D5580-1

Job Sheet 196070



Part No: D5580-1

Job Qty: 2 pcs

Part Name: Shim, Cable Cutter



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/5/19

Job Tracking No:

Due Date: 7/10/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: Dwg. D5580 Rev.A IPP Rev.A New issue 18/03/06 verified by:DP

Ship Via:

## Bill of Materials

## Job Routing

| Op No | Operation           | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off   |
|-------|---------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|------------|
|       |                     |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |            |
| 100   | Waterjet - Flow - 1 | 2 pcs | 7/10/19    | 7/10/19  | 0.17      | 0.17    | Waterjet - Flow       |           | 2019/08/01 |
| 110   | QC 2                | 2 pcs | 7/10/19    | 7/10/19  | 0.00      | 0.00    | QC 2 - 1              |           |            |
|       |                     |       |            |          |           |         | QC 2 - 12             |           |            |
|       |                     |       |            |          |           |         | QC 2 - 14             |           |            |
|       |                     |       |            |          |           |         | QC 2 - 17             |           |            |
|       |                     |       |            |          |           |         | QC 2 - 19             |           |            |
|       |                     |       |            |          |           |         | QC 2 - 2              |           |            |
|       |                     |       |            |          |           |         | QC 2 - 20             |           |            |
|       |                     |       |            |          |           |         | QC 2 - 22             |           |            |
|       |                     |       |            |          |           |         | QC 2 - 23             |           |            |
|       |                     |       |            |          |           |         | QC 2 - 25             |           |            |
|       |                     |       |            |          |           |         | QC 2 - 32             |           |            |
|       |                     |       |            |          |           |         | QC 2 - 33             |           |            |
|       |                     |       |            |          |           |         | QC 2 - 35             |           |            |
|       |                     |       |            |          |           |         | QC 2 - 39             |           |            |
|       |                     |       |            |          |           |         | QC 2 - 4              |           |            |
|       |                     |       |            |          |           |         | QC 2 - 40             |           |            |
|       |                     |       |            |          |           |         | QC 2 - 44             |           |            |
|       |                     |       |            |          |           |         | QC 2 - 45             |           |            |
|       |                     |       |            |          |           |         | QC 2 - 48             |           | 2019/08/01 |
|       |                     |       |            |          |           |         | QC 2 - 49             |           |            |
|       |                     |       |            |          |           |         | QC 2 - 50             |           |            |
|       |                     |       |            |          |           |         | QC 2 - 51             |           |            |
|       |                     |       |            |          |           |         | QC 2 - 52             |           |            |
|       |                     |       |            |          |           |         | QC 2 - 57             |           |            |
|       |                     |       |            |          |           |         | QC 2 - 62             |           |            |
|       |                     |       |            |          |           |         | QC 2 - 63             |           |            |
|       |                     |       |            |          |           |         | QC 2 - 8              |           |            |
|       |                     |       |            |          |           |         | QC 2 - 66             |           |            |
|       |                     |       |            |          |           |         | QC 2 - 64             |           |            |
|       |                     |       |            |          |           |         | QC 2 - 65             |           |            |



Container No: S202403



Part: D5580-1

Job No: 196070

Serial No/Batch: S202403

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL.: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

Date: 08/09/19

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|                                                                                           |                               |       |         |           |                                            |   |
|-------------------------------------------------------------------------------------------|-------------------------------|-------|---------|-----------|--------------------------------------------|---|
| 120                                                                                       | QC 8                          | 2 pcs | 7/10/19 | 0.00 0.00 | QC 2 - 5                                   |   |
|                                                                                           |                               |       |         |           | QC 2 - 71                                  |   |
|                                                                                           |                               |       |         |           | QC 2 - 73                                  |   |
|                                                                                           |                               |       |         |           | QC 2 - 69                                  |   |
|                                                                                           |                               |       |         |           | QC 8 - 12                                  |   |
|                                                                                           |                               |       |         |           | QC 8 - 14                                  |   |
|                                                                                           |                               |       |         |           | QC 8 - 17                                  |   |
|                                                                                           |                               |       |         |           | QC 8 - 20                                  |   |
|                                                                                           |                               |       |         |           | QC 8 - 25                                  |   |
|                                                                                           |                               |       |         |           | QC 8 - 3                                   |   |
|                                                                                           |                               |       |         |           | QC 8 - 32                                  |   |
|                                                                                           |                               |       |         |           | QC 8 - 33                                  |   |
|                                                                                           |                               |       |         |           | QC 8 - 35                                  |   |
|                                                                                           |                               |       |         |           | QC 8 - 39                                  |   |
|                                                                                           |                               |       |         |           | QC 8 - 4                                   |   |
|                                                                                           |                               |       |         |           | QC 8 - 44                                  |   |
|                                                                                           |                               |       |         |           | QC 8 - 45                                  |   |
|                                                                                           |                               |       |         |           | QC 8 - 49                                  |   |
|                                                                                           |                               |       |         |           | QC 8 - 58                                  |   |
|                                                                                           |                               |       |         |           | QC 8 - 8                                   |   |
|                                                                                           |                               |       |         |           | QC 8 - 9                                   |   |
|                                                                                           |                               |       |         |           | QC 8 - 68                                  |   |
|                                                                                           |                               |       |         |           | QC 8 - 67                                  |   |
|                                                                                           |                               |       |         |           | QC 8 - 1 (A)                               |   |
|                                                                                           |                               |       |         |           | QC 8 - 47                                  |   |
|                                                                                           |                               |       |         |           | QC 8 - 40                                  |   |
|                                                                                           |                               |       |         |           | QC 8 - 52                                  |   |
|                                                                                           |                               |       |         |           | QC 8 - 23                                  |   |
|                                                                                           |                               |       |         |           | QC 8 - 57                                  |   |
| 130                                                                                       | Outsource - 4 - Anodize       | 2 pcs | 7/10/19 |           | ATG001-VC                                  | 7 |
| 140                                                                                       | Packaging 2-1 - Receive - B4B | 2 pcs | 7/10/19 | 0.00 0.00 | Packaging 2 - 1 - B4B                      |   |
|  4 pcs |                               |       |         |           | Packaging 2 - 2 - B4B                      |   |
|                                                                                           |                               |       |         |           | Packaging 2 - 3 - B4B                      |   |
|                                                                                           |                               |       |         |           | Packaging 2 - 5 - B4B                      |   |
|                                                                                           |                               |       |         |           | Packaging 2 - 4 - B4B                      |   |
|                                                                                           |                               |       |         |           | Packaging 2 - 6 - B4B                      |   |
|                                                                                           |                               |       |         |           | Packaging 2 - 7 - B4B                      |   |
|                                                                                           |                               |       |         |           | Packaging 2 - 8 - B4B                      |   |
|                                                                                           |                               |       |         |           | Packaging 2 - 9 - B4B                      |   |
|                                                                                           |                               |       |         |           | Packaging 2 - 10 - B4B                     |   |
|                                                                                           |                               |       |         |           | Packaging 2 - 11 - B4B                     |   |
|                                                                                           |                               |       |         |           | Packaging 2 - 12 - B4B                     |   |
|                                                                                           |                               |       |         |           | Packaging 2 - 13 - B4B                     |   |
|                                                                                           |                               |       |         |           | Packaging 2 - 14 - B4B                     |   |
|                                                                                           |                               |       |         |           | Packaging 2 - 15 - B4B                     |   |
|                                                                                           |                               |       |         |           | Packaging 2 - 16 - B4B                     |   |
|                                                                                           |                               |       |         |           | Packaging 2 - 17 - B4B                     |   |
|                                                                                           |                               |       |         |           | Packaging 2 - 18 - B4B                     |   |
|                                                                                           |                               |       |         |           | Packaging 2 - 19 - B4B                     |   |
|                                                                                           |                               |       |         |           | Packaging 2 - 20 - B4B                     |   |
|                                                                                           |                               |       |         |           | Packaging 2 - 21 - B4B                     |   |
|                                                                                           |                               |       |         |           | Packaging 2 - 22 - B4B                     |   |
|                                                                                           |                               |       |         |           | Packaging 2 - 23 - B4B                     |   |
|                                                                                           |                               |       |         |           | Packaging 2 - 24 - B4B                     |   |
|                                                                                           |                               |       |         |           | Packaging 2 - 25 - B4B                     |   |
|                                                                                           |                               |       |         |           | Packaging 2 - 26 - B4B                     |   |
|                                                                                           |                               |       |         |           | Packaging 2 - 27 - B4B                     |   |
|                                                                                           |                               |       |         |           | Packaging 2 - 28 - B4B                     |   |
|                                                                                           |                               |       |         |           | Packaging 2 - 29 - B4B                     |   |
|                                                                                           |                               |       |         |           | Plex 6/5/19 11:26 AM Dart.lajeunesse.marie |   |

 DAS  
 40  
 9-89

AUG 0 2 2019

2019-08-06

AUG 0 9 2019



|                                 |       |         |           |                         |             |
|---------------------------------|-------|---------|-----------|-------------------------|-------------|
|                                 |       |         |           | Packaging 2 - 30 - B4B  |             |
|                                 |       |         |           | Packaging 2 - 31 - B4B  |             |
|                                 |       |         |           | Packaging 2 - 32 - B4B  |             |
|                                 |       |         |           | Packaging 2 - 33 - B4B  |             |
|                                 |       |         |           | Packaging 2 - 34 - B4B  |             |
|                                 |       |         |           | Packaging 2 - 35 - B4B  |             |
|                                 |       |         |           | Packaging 2 - 36 - B4B  |             |
| 160 QC 6                        | 2 pcs | 7/10/19 | 0.00 0.00 | QC 6 - 9                |             |
|                                 |       |         |           | QC 6 - 68               | DAS         |
|                                 |       |         |           | QC 6 - 61               | 61          |
|                                 |       |         |           | QC 6 - 40               | 9-89        |
| 170 Packaging 3-1 - Stock - B4B | 2 pcs | 7/10/19 | 0.00 0.00 | Packaging 3 - 1 - B4B   |             |
|                                 |       |         |           | Packaging 3 - 2 - B4B   |             |
|                                 |       |         |           | Packaging 3 - 3 - B4B → | Bin: CCK132 |
|                                 |       |         |           | Packaging 3 - 4 - B4B   |             |
|                                 |       |         |           | Packaging 3 - 5 - B4B   |             |
|                                 |       |         |           | Packaging 3 - 6 - B4B   |             |
|                                 |       |         |           | Packaging 3 - 7 - B4B   |             |
|                                 |       |         |           | Packaging 3 - 8 - B4B   |             |
|                                 |       |         |           | Packaging 3 - 9 - B4B   |             |
|                                 |       |         |           | Packaging 3 - 10 - B4B  |             |
|                                 |       |         |           | Packaging 3 - 11 - B4B  |             |
|                                 |       |         |           | Packaging 3 - 12 - B4B  |             |
|                                 |       |         |           | Packaging 3 - 13 - B4B  |             |
|                                 |       |         |           | Packaging 3 - 14 - B4B  |             |
|                                 |       |         |           | Packaging 3 - 15 - B4B  |             |
|                                 |       |         |           | Packaging 3 - 16 - B4B  |             |
|                                 |       |         |           | Packaging 3 - 17 - B4B  |             |
|                                 |       |         |           | Packaging 3 - 18 - B4B  |             |
|                                 |       |         |           | Packaging 3 - 19 - B4B  |             |
|                                 |       |         |           | Packaging 3 - 20 - B4B  |             |
|                                 |       |         |           | Packaging 3 - 21 - B4B  |             |
|                                 |       |         |           | Packaging 3 - 22 - B4B  |             |
|                                 |       |         |           | Packaging 3 - 23 - B4B  |             |
|                                 |       |         |           | Packaging 3 - 24 - B4B  |             |
|                                 |       |         |           | Packaging 3 - 25 - B4B  |             |
|                                 |       |         |           | Packaging 3 - 26 - B4B  |             |
|                                 |       |         |           | Packaging 3 - 27 - B4B  |             |
|                                 |       |         |           | Packaging 3 - 28 - B4B  |             |
|                                 |       |         |           | Packaging 3 - 29 - B4B  |             |
|                                 |       |         |           | Packaging 3 - 30 - B4B  |             |
|                                 |       |         |           | Packaging 3 - 31 - B4B  |             |
|                                 |       |         |           | Packaging 3 - 32 - B4B  |             |
|                                 |       |         |           | Packaging 3 - 33 - B4B  |             |
|                                 |       |         |           | Packaging 3 - 34 - B4B  |             |
|                                 |       |         |           | Packaging 3 - 35 - B4B  |             |
|                                 |       |         |           | Packaging 3 - 36 - B4B  |             |
| 180 QC 21 - SA                  | 2 pcs | 7/10/19 | 0.00 0.00 | QC 21 - SA - 21 →       | Bin: CCK132 |
|                                 |       |         |           | QC 21 - SA - 70         | 21          |
|                                 |       |         |           | QC 21 - SA - 53         | 9-89        |

Part Op 100 - 1-Cut as per Dwg Dwg Rev: A Prog Rev: A 2-Deburr if necessary  
 Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB  
 120 - QC8- Inspect parts - second check  
 130 - Issue P/O: 44211 1- Anodize Black per MIL-A-8625, Type II, Class 2 as per Dwg. D5580 2- Prime Grey as per Dwg. Certification of Conformity is required.  
 140 - (Receive & Inspect for Damage & Mat'l Certs), Certification of Conformity is required.  
 160 - (QC6- All purchased or subcontracted products)  
 170 - Identify as per dwg & Stock Location:  
 180 - QC21- Final Inspection - Work Order Release

| Job BOM                            |                    |                    |                         |           |
|------------------------------------|--------------------|--------------------|-------------------------|-----------|
| Part / Item                        | Component Name     | Quantity           | Operation               | Container |
| M2024T3S.050                       | 2024-T3 .050 Sheet | .0480 sf (.024 ea) | 100-Waterjet - Flow - 1 | S155269   |
| Job Allocations                    |                    |                    |                         |           |
| Operation                          | Component Part     | Required           | Inventory               | Allocated |
| 100-Waterjet - Flow - 1            | M2024T3S.050       | 0                  | 83                      | 0         |
| Part Specifications                |                    |                    |                         |           |
| Specifications could not be found. |                    |                    |                         |           |

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Entered: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. \_\_\_\_\_

Route update only ☐

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  |                        |  |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|------------------------|--|
| Job: _____<br><br>Part No. _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/> | <b>DEPARTMENT/PROCESS</b><br><br><div style="display: flex; justify-content: space-between;"> <div>           Skid-tube <input type="checkbox"/><br/>           Machining <input type="checkbox"/><br/>           Large Fab <input type="checkbox"/> </div> <div>           Cross tube <input type="checkbox"/><br/>           Small Fab <input type="checkbox"/><br/>           Finishing <input type="checkbox"/> </div> <div>           Eng. (Non-AW) <input type="checkbox"/><br/>           Prod. Eng. Coord. <input type="checkbox"/><br/>           Rec/Store/Packaging <input type="checkbox"/> </div> <div>           Engineering <input type="checkbox"/><br/>           Water Jet <input type="checkbox"/><br/>           Supplier <input type="checkbox"/><br/>           Quality <input type="checkbox"/> </div> </div>                                                                                                                                                                                                                                                                      |  |                        |  |
| Date : _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | Sequence #: _____                                                                                                                 | QTY Affected : _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |  | MRB (QSI042)           |  |
| Description Work Order Deviation                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                   | Disposition                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |  | Completed By           |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  | Lead hand / Supervisor |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  |                        |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  | QC / QA Coordinator    |  |
| <b>Root Cause</b><br><br><div style="display: flex;"> <div style="flex: 1;">           Operator <input type="checkbox"/><br/>           Manufacturing Process <input type="checkbox"/><br/>           Equip/Tooling <input type="checkbox"/><br/>           Handling/Presservation <input type="checkbox"/><br/>           Material <input type="checkbox"/><br/>           Product Improvement <input type="checkbox"/><br/>           Process Improvement <input type="checkbox"/><br/>           Human Factors <input type="checkbox"/> </div> <div style="flex: 1;"> <input type="checkbox"/> Pressure/Forced<br/> <input type="checkbox"/> Bending<br/> <input type="checkbox"/> Crushing<br/> <input type="checkbox"/> Cracks<br/> <input type="checkbox"/> Crimp/Kink/Ripple/Wave/Twist<br/> <input type="checkbox"/> Marks/Chatter<br/> <input type="checkbox"/> Mislabeled         </div> </div> |                                                                                                                                   | <b>FAULT CATEGORY</b><br><br><div style="display: flex;"> <div style="flex: 1;"> <input type="checkbox"/> Contamination<br/> <input type="checkbox"/> Misaligned/off center<br/> <input type="checkbox"/> BOM/Route<br/> <input type="checkbox"/> Broken/Damage/Defect<br/> <input type="checkbox"/> Incomplete/Unclear Instructions<br/> <input type="checkbox"/> Drill Holes<br/> <input type="checkbox"/> Fit/Function         </div> <div style="flex: 1;"> <input type="checkbox"/> Power Loss/Surge<br/> <input type="checkbox"/> Folio/Program<br/> <input type="checkbox"/> Grain Direction<br/> <input type="checkbox"/> Weld<br/> <input type="checkbox"/> Wrong Stock Pulled<br/> <input type="checkbox"/> Out of Sequence<br/> <input type="checkbox"/> Off-set/Set-up         </div> <div style="flex: 1;"> <input type="checkbox"/> Positioned Wrong<br/> <input type="checkbox"/> Outside Tolerance<br/> <input type="checkbox"/> Drawing<br/> <input type="checkbox"/> Finish<br/> <input type="checkbox"/> Part Lost/Missing<br/> <input type="checkbox"/> Misread         </div> </div> |  |                        |  |
| Other/Details:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  |                        |  |

**DART**  
AEROSPACE

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Container No: S202403



Part: D5580-1

Job No: 196070

Serial No/Batch: S202403

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/01/19



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## POHB044211



**Supplier:** ATG001-VC  
A.T.G. Industries Inc  
731 INDUSTRIELLE ROAD  
ROCKLAND  
ON  
K4K 1T2 Canada  
Phone: 613-446-4544  
Fax: 613-446-4556

**Attention:** Lalonde, Marc-Andre

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**PO No:** POHB044211

**PO Date:** 8/6/19

**Due Date:** 8/9/19

**Purchase Order**

**Revision:**

**Revision Date:**

**Ship-To Contact:** Guerin, Kimberley  
Phone: 613-632-5200 Ext: 298  
kguerin@dartaero.com

**Via:** Ground

**Pymt Terms:** Net 30

**Freight Terms:**

**Special Comments:**

**E-MAILED**  
2019-08-08

### Items

| Line Item | Job    | Part     | Description                                                                                                                                                                                                                  | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|-----------|--------|----------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 1         | 196069 | D5579-1  | Center Clip, Cable Cutter<br>: Various STC's<br>Issue P/O: _____<br><br>1- Anodize Black per MIL-A-8625, Type II, Class 2 as per Dwg. D5579<br><br>2- Prime Grey as per Dwg.<br><br>Certification of Conformity is required. | Firmed | -       | 8/9/19   | 4 pcs          | 0 pcs             | 4 pcs   | \$8.12/pcs       | \$32.48        |
| 2         | 196070 | D5580-1  | Shim, Cable Cutter<br>: Various STC's<br>Issue P/O: _____<br><br>1- Anodize Black per MIL-A-8625, Type II, Class 2 as per Dwg. D5580<br><br>2- Prime Grey as per Dwg.<br><br>Certification of Conformity is required.        | Firmed | -       | 8/9/19   | 4 pcs          | 0 pcs             | 4 pcs   | \$8.12/pcs       | \$32.48        |
| 3         | 194912 | 646.3310 | LH Half - Upper Cutter Assembly<br>: Various STC's<br>(Outsource process-Anodize per QSI017 4.1.10.1)<br>Issue P/O to ATG :<br>_____ 1- Black<br>Anodize as per Dwg 646.3300                                                 | Firmed | -       | 8/9/19   | 20 pcs         | 0 pcs             | 20 pcs  | \$20.37/pcs      | \$407.40       |





Dart Aerospace Ltd.  
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# PURCHASE ORDER

## POHB044211



| Items     |        |           |                                                                                                                                     |        |         |          |                |                   |         |                  |                |  |
|-----------|--------|-----------|-------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|--|
| Line Item | Job    | Part      | Description                                                                                                                         | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |  |
| 4         | 194914 | 646.3311  | RH Half - Upper Cutter Assembly<br>: Various STC's<br>Outsource4 (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O to ATG : | Firmed | -       | 8/9/19   | 24 pcs         | 0 pcs             | 24 pcs  | \$20.37/pcs      | \$488.88       |  |
| 5         | 197956 | D5155-043 | Co-Pilot Collective Head Assembly (212/412)<br>: Various STC's<br>Anodize Black as per Dwg D5155 Rev. B                             | Firmed | -       | 8/9/19   | 3 pcs          | 0 pcs             | 3 pcs   | \$8.02/pcs       | \$24.06        |  |
|           |        |           |                                                                                                                                     |        |         |          |                |                   |         | Grand Total:     | \$985.30       |  |

### Order Notes

Procurement Quality Clauses  
A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)

A022 Apical Processing  
A024 process certifications  
A026 certification of material conformance

A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 8/8/19 11:33 AM Dart.Guerin.Kimberley



A.T.G. Industries Inc.  
760 Industrielle Street  
Rockland, ON K4K 1T2  
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

### Pack List

Number: 918366

Date: 08-Aug-19

#### To

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7

#### Ship To

Patrick Lussier  
Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                                                                                                                                                                                                                     |                 |  |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------|--|
| <b>Terms</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |                                                                                                                                                                                                                                     | <b>Ship Via</b> |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                                                                                                                                                                                                                     | ATG Delivery    |  |
| <b>Quantity</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | <b>Description</b>                                                                                                                                                                                                                  |                 |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.                                                                                     |                 |  |
| ✓ 4<br>ea                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | Part: D5579-1 ✓ Rev: A<br>Center Clip, Cable Cutter<br>Hard Black Anodize per MIL-A-8625F, Type II, Class2, .<br>Prime IAW Mil-P-23377 J Type I Class N; 1-2 mil max as per QSI 005<br>Job: 25705 Line: 1<br>PO: POHB044211         |                 |  |
| ✓ 4<br>ea                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | Part: D5580-1 ✓ Rev: A<br>Shim, Cable Cutter<br>Anodize per MIL-A-8625F, Type II, Class2, Black, .0004-.0010" (4 - 1 mils).<br>Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied)<br>Job: 25706 Line: 2<br>PO: POHB044211 |                 |  |
| CERTIFICATE OF CONFORMANCE<br>A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements.<br><br>Date: <u>AUG 08 2019</u><br>Certified Signature: <u></u><br>Receiver Signature: _____<br><br>A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.<br><br>Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. |                                                                                                                                                                                                                                     |                 |  |
| Made in Canada.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                                                                                                                                                                                                                     |                 |  |

DAS  
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9-89

**RECEIVED**  
AUG 08 2019  
DART AEROSPACE LTD.